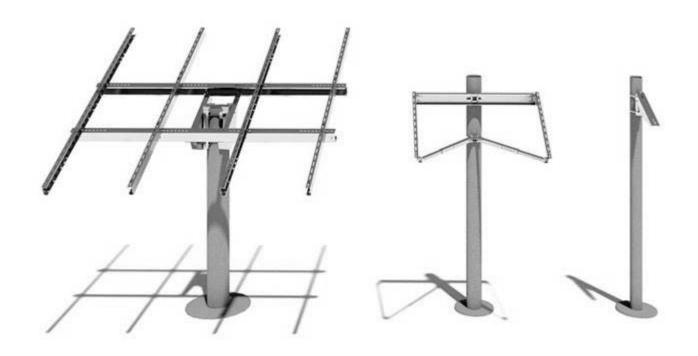


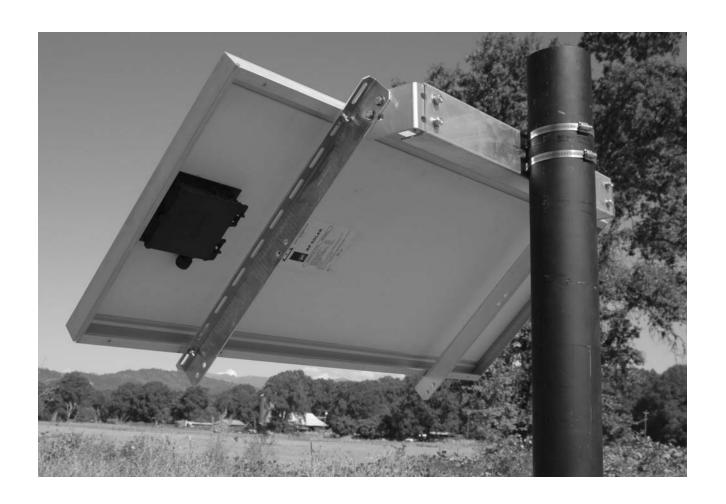
Pole Mounting System Installation & Certification Manual



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Installation Manual Universal Side-of-Pole Mount UNI-SP/01A





Introduction

The Universal Side-of-Pole Mount UNI-SP/01A is a simple and straightforward pole mounting solution for small area solar photovoltaic (PV) needs. With its user settable angle adjustment, it can support installations in a wide range of locations.

In addition, the UNI-SP/01A supports:

- ◆ A single PV panel up to 27 inches in width.
- ♦ Pole diameters from 2.0 inches to 4.5-inches.

1. Installer Responsibility

The installer is solely responsible for:

- Complying with all applicable local or national building codes, including any that may supersede this
 manual
- Ensuring that IronRidge and other products are appropriate for the particular installation and the installation environment
- Ensuring that the selected mount can support the array under live load conditions
- Using only IronRidge parts and installer-supplied parts as specified by IronRidge. Substitution parts may void the warranty
- Ensuring safe installation of all electrical aspects of the PV array.

2. Customer Support

IronRidge makes every effort to ensure your mounting kit is easy to install. If you need assistance at any point with your installation or have suggestions on how we can improve your experience, call IronRidge customer support: (800) 227-9523

3. Tools Required For Assembly

The following tools are required to assemble the Universal Side-of-Pole Mount:

Tool	Use for
Wrenches	
Open-end wrench, Box-end wrench, or 3/8"	♦ 5/16-18 cap-end screws
or greater socket drive with sockets to support the following size hex heads:	◆ 5/16-18 bolts
◆ 5/16"	♦ 1/4-20 cap-end screws
	♦ 1/4-20 bolts
♦ 1/4″	Cap-end screws on hose clamps
Screwdriver	
Slotted, 1/4"	Cap-end screws on hose clamps

4. Component List

The Universal Side-of-Pole Mount UNI-SP/01A kit contains the following parts:

Bucket (51-3517-200)

Attaches to the pole with the hose clamps, providing the link between the pole and the module/rail assembly



Hose Clamps (27-5000-010) x2

Attach to the pole, holding the Bucket. These hose clamps are compatible with poles ranging from 2.0 inches to 4.5 inches





Rails (51-0527-001) x2

Attach directly to the back of the module



Clips (51-3517-243 / 51-3517-244)

Hold the panel rails, allowing adjustment of the panel angle





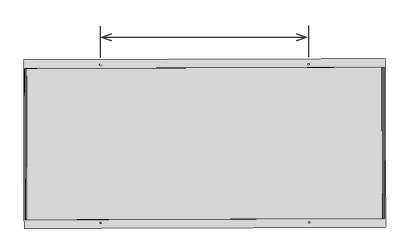
Part	Qty	Part Number
1/4-20 Kit	1	29-5001-000
1/4-20 x 3/4" SS hex-cap bolt	8	23-2520-050
1/4 flat washer, SS	16	25-2502-000
1/4 split lock washer, SS	8	24-2501-000
1/4 hex nut, SS	8	24-2520-440
5/16-18 Kit	1	29-5005-000
5/16-18 x 3/4" SS hex-cap bolt	4	23-3118-021
5/16 flat washer, SS	8	25-3102-000
5/16 split lock washer, SS	4	25-3101-000
5/16 hex nut, SS	4	25-3118-440
5/16 and 1/4 x 3/4" spare hardware kit	1	29-5002-000

5. Assembly

Step 1 - measuring the distance between mounting holes on the PV module

Parts Required	Qty	Part Number
PV Module	1	User-supplied

- 1. Lay the PV Module face down on a protected flat surface.
- 2. Measure the distance between the inside mounting holes on the back of the PV module as shown and make a note of it.

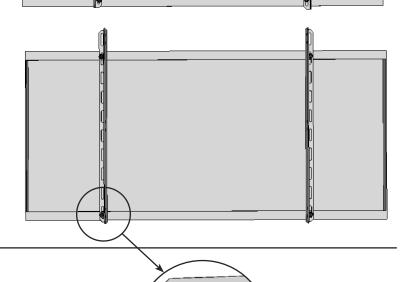


Step 2 - mounting the rail supports on the PV module

Parts Required	Qty	Part Number
PV Module	1	User-supplied
Rails	2	51-0527-001
1/4-20 x 3/4" SS hex-cap bolt	4	23-2520-050
1/4 flat washer, SS	4	25-2502-000
1/4 split lock washer, SS	4	24-2501-000
1/4 hex nut, SS	4	24-2520-440

1. Do one of the following:

- If the distance between the PV module mounting holes is less than 26.9", place the rails on the back of the panel so the lip of the rail containing the module mounting holes is facing towards the center of the module.
- ◆ If the distance between the PV module mounting holes is 26.9" or more, place the rails on the back of the panel so the lip of the rail containing the module mounting holes is facing toward the **outside edges** of the module.



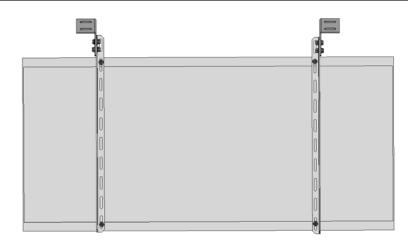
2. Secure the rails with a bolt, lock washer and hex nut in each of the 4 mounting holes.

Tighten the bolts to 7 ft-lbs.

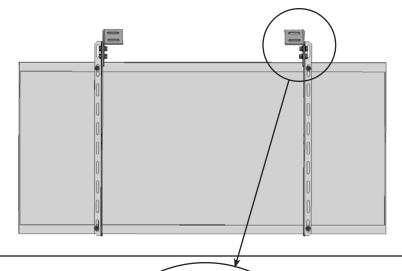


Parts Required	Qty	Part Number
Left Clip	1	51-3517-243
Right Clip	1	51-3517-244
5/16-18 x 3/4" SS hex-cap bolt	4	23-3118-021
5/16 flat washer, SS	8	25-3102-000
5/16 split lock washer, SS	4	25-3101-000
5/16 hex nut, SS	4	25-3118-440

- **1.** Do one of the following:
 - If the distance between the PV module mounting holes is less than 26.9", attach the clips to the rails so the protruding end of the clips are facing the outside edges of the module.

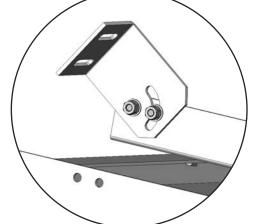


 If the distance between the PV module mounting holes is 26.9" or more, attach the clips to the rails so the protruding end of the clips are facing the the center of the module.



2. Attach the clips to the rails. In each of the mounting holes, use a bolt and flat washer on one side, and a flat washer, lock washer and nut on the other.

Tighten the bolts to 8.3 ft-lbs.

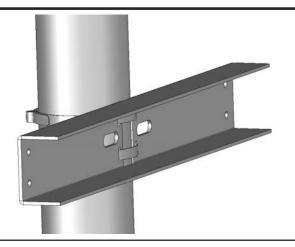


Step 4 - attaching the bucket to the pole

Parts Required	Qty	Part Number
Hose Clamp	2	27-5000-010
Bucket	1	51-3517-200

1. Thread each hose clamp through one of the sets of narrow center holes in the bucket as shown and place at the desired location on the pole.

This hose clamp is only compatible with poles ranging from 2.0" to 4.5"



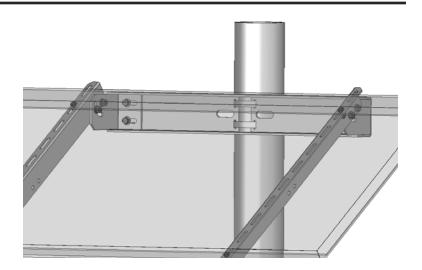
2. Tighten the hose clamp screws to 70 inchlbs

Step 5 - mounting the PV assembly on the pole

Parts Required	Qty	Part Number
1/4-20 x 3/4" SS hex-cap bolt	4	23-2520-050
1/4 flat washer, SS	8	25-2502-000
1/4 split lock washer, SS	4	24-2501-000
1/4 hex nut, SS	4	24-2520-440

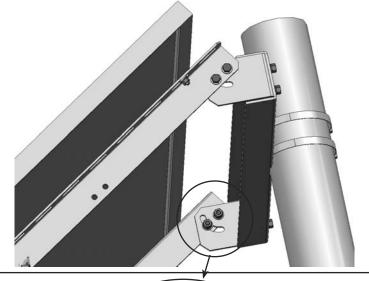
 Place the PV module assembly so the holes on the clips line up with holes in the inside of the bucket.

Note: depending on the size of the panel you started with, your assembly may look different than this picture, with the clips and rails facing in the opposite direction.



2. Attach the clips to the bucket. In each of the 4 mounting holes, use a bolt and flat washer on one side, and a washer, lock washer and nut on the other.

Tighten the bolts to 8.3 ft-lbs.



If desired, loosen the bolts holding the rails to the clips, and adjust the tilt of the panel as required

Tighten the bolts to 8.3 ft-lbs.

